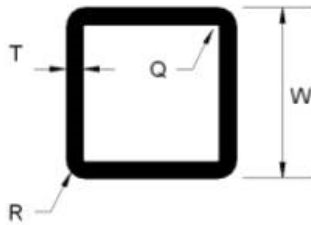


SQUARE TUBES, ROUND CORNERS



| DIE # | DIMENSIONS | | | | WEIGHT | | LOCATIONS | | |
|---------|------------|-------|-------|-------|--------|-------|-----------|---|---|
| | W | T | R | Q | LB/FT | KG/M | T | O | M |
| H-20638 | 0.750 | 0.050 | 0.045 | 0.010 | 0.163 | 0.243 | | V | V |
| H-2433 | 0.750 | 0.064 | 0.093 | 0.029 | 0.199 | 0.296 | V | | V |
| H-4466 | 0.750 | 0.100 | 0.093 | 0.000 | 0.299 | 0.445 | V | V | V |
| H-20815 | 0.938 | 0.125 | 0.093 | 0.015 | 0.471 | 0.701 | V | | V |
| H-5117 | 1.000 | 0.050 | 0.125 | 0.075 | 0.214 | 0.318 | V | | V |
| H-6444 | 1.000 | 0.063 | 0.157 | 0.094 | 0.263 | 0.391 | V | V | V |
| H-6846 | 1.000 | 0.064 | 0.156 | 0.092 | 0.267 | 0.397 | V | | V |
| H-13656 | 1.000 | 0.065 | 0.125 | 0.060 | 0.275 | 0.409 | | V | V |
| H-2137 | 1.000 | 0.075 | 0.156 | 0.081 | 0.309 | 0.460 | V | V | V |
| H-20816 | 1.000 | 0.080 | 0.250 | 0.170 | 0.313 | 0.466 | V | | V |
| H-22067 | 1.000 | 0.090 | 0.125 | 0.035 | 0.372 | 0.554 | | V | V |
| H-9566 | 1.000 | 0.090 | 0.156 | 0.066 | 0.366 | 0.545 | V | V | V |
| H-20796 | 1.000 | 0.100 | 0.093 | 0.015 | 0.416 | 0.619 | V | | V |
| H-6026 | 1.000 | 0.100 | 0.156 | 0.056 | 0.404 | 0.601 | V | | V |
| H-24083 | 1.000 | 0.120 | 0.120 | 0.120 | 0.498 | 0.741 | V | | V |
| H-2669 | 1.000 | 0.120 | 0.156 | 0.036 | 0.476 | 0.708 | V | V | V |
| H-22068 | 1.000 | 0.125 | 0.062 | 0.010 | 0.512 | 0.762 | | V | V |
| H-13658 | 1.000 | 0.125 | 0.125 | 0.010 | 0.501 | 0.746 | | V | V |
| H-11867 | 1.250 | 0.090 | 0.125 | 0.035 | 0.478 | 0.711 | | V | V |
| H-20797 | 1.250 | 0.100 | 0.093 | 0.015 | 0.534 | 0.795 | V | | V |

| DIE # | W | T | R | Q | LB/FT | KG/M | T | O | M |
|---------|-------|-------|-------|-------|-------|-------|---|---|---|
| H-10063 | 1.250 | 0.100 | 0.156 | 0.056 | 0.522 | 0.777 | V | V | V |
| H-2442 | 1.250 | 0.120 | 0.156 | 0.036 | 0.617 | 0.918 | V | V | V |
| H-21580 | 1.250 | 0.120 | 0.250 | 0.130 | 0.594 | 0.884 | V | | V |
| H-10280 | 1.250 | 0.125 | 0.093 | 0.000 | 0.655 | 0.975 | V | | V |
| H-8381 | 1.250 | 0.125 | 0.187 | 0.063 | 0.631 | 0.939 | V | | V |
| H-25352 | 1.250 | 0.125 | 0.188 | 0.063 | 0.632 | 0.941 | | V | V |
| H-9777 | 1.440 | 0.050 | 0.100 | 0.050 | 0.321 | 0.478 | V | | V |
| H-6445 | 1.500 | 0.083 | 0.177 | 0.094 | 0.532 | 0.792 | V | | V |
| H-20071 | 1.500 | 0.090 | 0.090 | 0.090 | 0.599 | 0.891 | V | | V |
| H-9076 | 1.500 | 0.095 | 0.156 | 0.061 | 0.609 | 0.906 | V | | V |
| H-20798 | 1.500 | 0.100 | 0.093 | 0.015 | 0.652 | 0.970 | V | | V |
| H-3807 | 1.500 | 0.120 | 0.156 | 0.036 | 0.759 | 1.130 | V | V | V |
| H-22496 | 1.500 | 0.120 | 0.312 | 0.192 | 0.72 | 1.071 | V | | V |
| H-27163 | 1.500 | 0.120 | 0.370 | 0.250 | 0.706 | 1.051 | V | | V |
| H-16350 | 1.500 | 0.125 | 0.312 | 0.192 | 0.750 | 1.116 | V | V | V |
| H-19638 | 1.500 | 0.187 | 0.186 | 0.156 | 1.149 | 1.710 | V | V | V |
| H-10357 | 1.550 | 0.125 | 0.125 | 0.080 | 0.832 | 1.238 | V | | V |
| H-24930 | 1.688 | 0.125 | 0.188 | 0.188 | 0.922 | 1.372 | | V | V |
| H-8712 | 1.700 | 0.135 | 0.225 | 0.090 | 0.955 | 1.421 | V | | V |
| H-8126 | 1.700 | 0.188 | 0.188 | 0.037 | 1.292 | 1.923 | V | | V |
| H-10073 | 1.820 | 0.120 | 0.280 | 0.160 | 0.910 | 1.354 | V | V | V |
| H-20072 | 2.000 | 0.090 | 0.090 | 0.090 | 0.811 | 1.207 | V | V | V |
| H-13894 | 2.000 | 0.100 | 0.100 | 0.000 | 0.886 | 1.319 | V | | V |
| H-11634 | 2.000 | 0.102 | 0.383 | 0.281 | 0.845 | 1.257 | V | | V |
| H-3839 | 2.000 | 0.120 | 0.255 | 0.135 | 1.017 | 1.513 | V | | V |
| H-22497 | 2.000 | 0.120 | 0.375 | 0.255 | 0.988 | 1.470 | V | | V |
| H-24938 | 2.000 | 0.125 | 0.125 | 0.000 | 1.091 | 1.624 | V | | V |
| H-22294 | 2.000 | 0.125 | 0.125 | 0.125 | 1.106 | 1.646 | V | V | V |
| H-13659 | 2.000 | 0.125 | 0.187 | 0.062 | 1.075 | 1.600 | | V | V |
| H-6713 | 2.000 | 0.125 | 0.375 | 0.250 | 1.027 | 1.528 | V | V | V |
| H-22129 | 2.000 | 0.187 | 0.250 | 0.250 | 1.600 | 2.381 | V | V | V |
| H-24940 | 2.000 | 0.188 | 0.188 | 0.000 | 1.572 | 2.339 | V | V | V |
| H-18310 | 2.000 | 0.188 | 0.281 | 0.093 | 1.537 | 2.287 | V | V | V |
| H-24937 | 2.000 | 0.250 | 0.250 | 0.000 | 2.002 | 2.979 | V | | V |

| DIE # | W | T | R | Q | LB/FT | KG/M | T | O | M |
|---------|-------|-------|-------|-------|-------|--------|---|---|---|
| H-27873 | 2.000 | 0.250 | 0.250 | 0.010 | 2.002 | 2.979 | | V | V |
| H-11478 | 2.000 | 0.250 | 0.375 | 0.125 | 1.938 | 2.884 | V | V | V |
| H-14696 | 2.375 | 0.160 | 0.375 | 0.215 | 1.577 | 2.347 | V | | V |
| H-13791 | 2.500 | 0.100 | 0.100 | 0.000 | 1.123 | 1.671 | V | | V |
| H-10074 | 2.500 | 0.120 | 0.280 | 0.160 | 1.294 | 1.926 | V | V | V |
| H-25119 | 2.500 | 0.188 | 0.250 | 0.250 | 2.052 | 3.054 | V | | V |
| H-29053 | 2.500 | 0.250 | 0.250 | 0.250 | 2.008 | 2.988 | V | | V |
| H-13792 | 3.000 | 0.100 | 0.100 | 0.000 | 1.359 | 2.022 | V | | V |
| H-23746 | 3.000 | 0.125 | 0.187 | 0.063 | 1.665 | 2.478 | V | | V |
| H-6826 | 3.000 | 0.160 | 0.062 | 0.000 | 2.142 | 3.188 | V | | V |
| H-14181 | 3.000 | 0.160 | 0.280 | 0.120 | 2.080 | 3.095 | V | | V |
| H-13387 | 3.000 | 0.187 | 0.125 | 0.031 | 2.468 | 3.673 | | V | V |
| H-23747 | 3.000 | 0.188 | 0.187 | 0.063 | 2.464 | 3.667 | V | | V |
| H-13783 | 3.000 | 0.250 | 0.187 | 0.062 | 3.213 | 4.781 | V | V | V |
| H-22173 | 3.000 | 0.250 | 0.438 | 0.188 | 3.086 | 4.592 | V | V | V |
| H-22283 | 3.000 | 0.250 | 0.500 | 0.250 | 3.055 | 4.546 | V | | V |
| H-3134 | 3.375 | 0.500 | 0.125 | 0.125 | 6.770 | 10.075 | V | | V |
| H-10075 | 4.000 | 0.188 | 0.280 | 0.280 | 3.383 | 5.034 | V | V | V |
| H-11781 | 4.000 | 0.250 | 0.500 | 0.250 | 4.235 | 6.302 | V | V | V |
| H-13937 | 4.000 | 0.437 | 0.187 | 0.187 | 7.356 | 10.947 | | V | V |
| H-15425 | 4.500 | 0.188 | 0.375 | 0.188 | 3.719 | 5.534 | V | | V |
| H-26322 | 5.000 | 0.187 | 0.375 | 0.188 | 4.142 | 6.164 | | V | V |
| H-27671 | 5.000 | 0.250 | 0.500 | 0.250 | 5.415 | 8.058 | | V | V |
| H-20777 | 5.000 | 0.312 | 0.015 | 0.125 | 6.919 | 10.297 | | V | V |
| V-00131 | 0.500 | 0.050 | 0.015 | 0.010 | 0.108 | 0.161 | | | V |
| V-00355 | 0.750 | 0.050 | 0.031 | 0.010 | 0.165 | 0.246 | | | V |
| V-03949 | 0.750 | 0.062 | 0.031 | 0.031 | 0.200 | 0.298 | | | V |
| V-11513 | 0.750 | 0.090 | 0.031 | 0.016 | 0.278 | 0.414 | | | V |
| V-03690 | 1.240 | 0.100 | 0.059 | 0.010 | 0.532 | 0.792 | | | V |
| V-14886 | 1.250 | 0.063 | 0.094 | 0.031 | 0.339 | 0.504 | | | V |
| V-19386 | 2.000 | 0.250 | 0.250 | 0.031 | 1.986 | 2.955 | | | V |
| V-13046 | 4.000 | 0.120 | 0.500 | 0.380 | 2.073 | 3.085 | | | V |
| H-32856 | 4.000 | 0.125 | 0.188 | 0.062 | 2.254 | 3.354 | | V | |